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**AUTUMN-JADE**

**42-28-36** **BRA SIZE 34I**

Naughty angel Autumn drifted down from heaven and onto the pages of *Voluptuous* in October 1998 and continues to be the object of both affection and ejaculation of tit-men everywhere. Autumn has been featured in girl-girl action in three V-Mag issues (April '00, Nov. '00 and May '02) and in the Jan. '03 calendar.

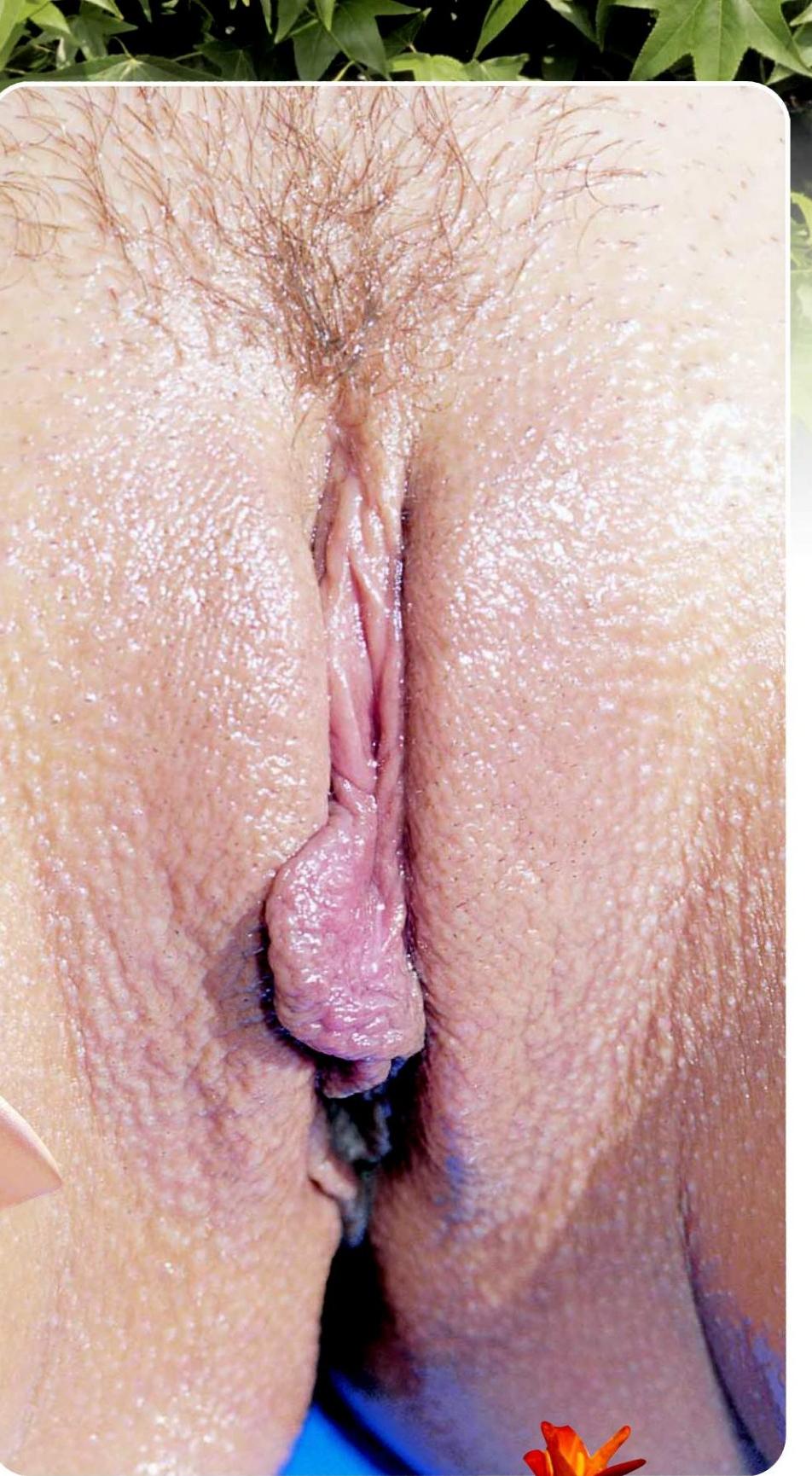






Autumn-Jade is particularly fond of girl-girl action, and her scene with Sierra in *Bosom Buddies #4* (available at [eBoobStore.com](http://eBoobStore.com)) is particularly noteworthy. The girls have almost identical breasts which shake and sway the same way. When they share a double-donged dildo, you'll pop!





In *Ultimate Autumn* (XXX-rated, available on page 90 of this issue), Autumn breaks her boy-girl cherry in a scene that's amazingly hot for a first-timer. Autumn's undergoes a thorough inspection by her drill instructor, and no inch of her tits and pussy are ignored. And, if you're like us and can't get enough of Autumn, visit [www.Autumn-Jade.com](http://www.Autumn-Jade.com). She'll be waiting for you.



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**NICOLE PETERS**

**42-28-38**

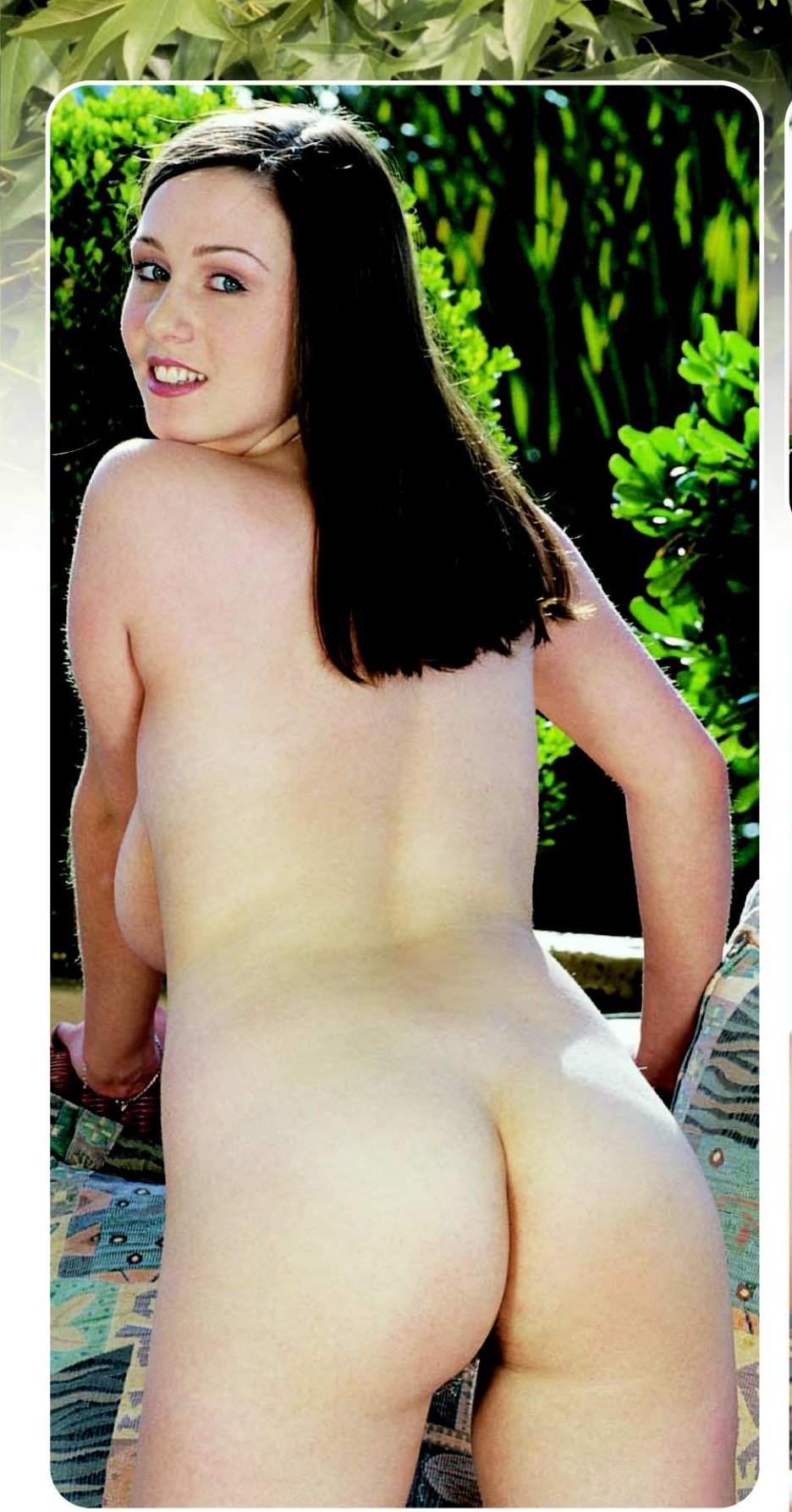
**BRA SIZE  
32J**

Nicole was introduced to lovers of natural tits in the April 2003 *Voluptuous*, where she first dropped her 32J bombs on smitten and awestruck V-Men. Her youthful face and willingness to take things a tiny bit farther in the August 2003 V-Mag (of which she graced the cover) left us begging for more. Amazing! Such huge tits on such a small frame!

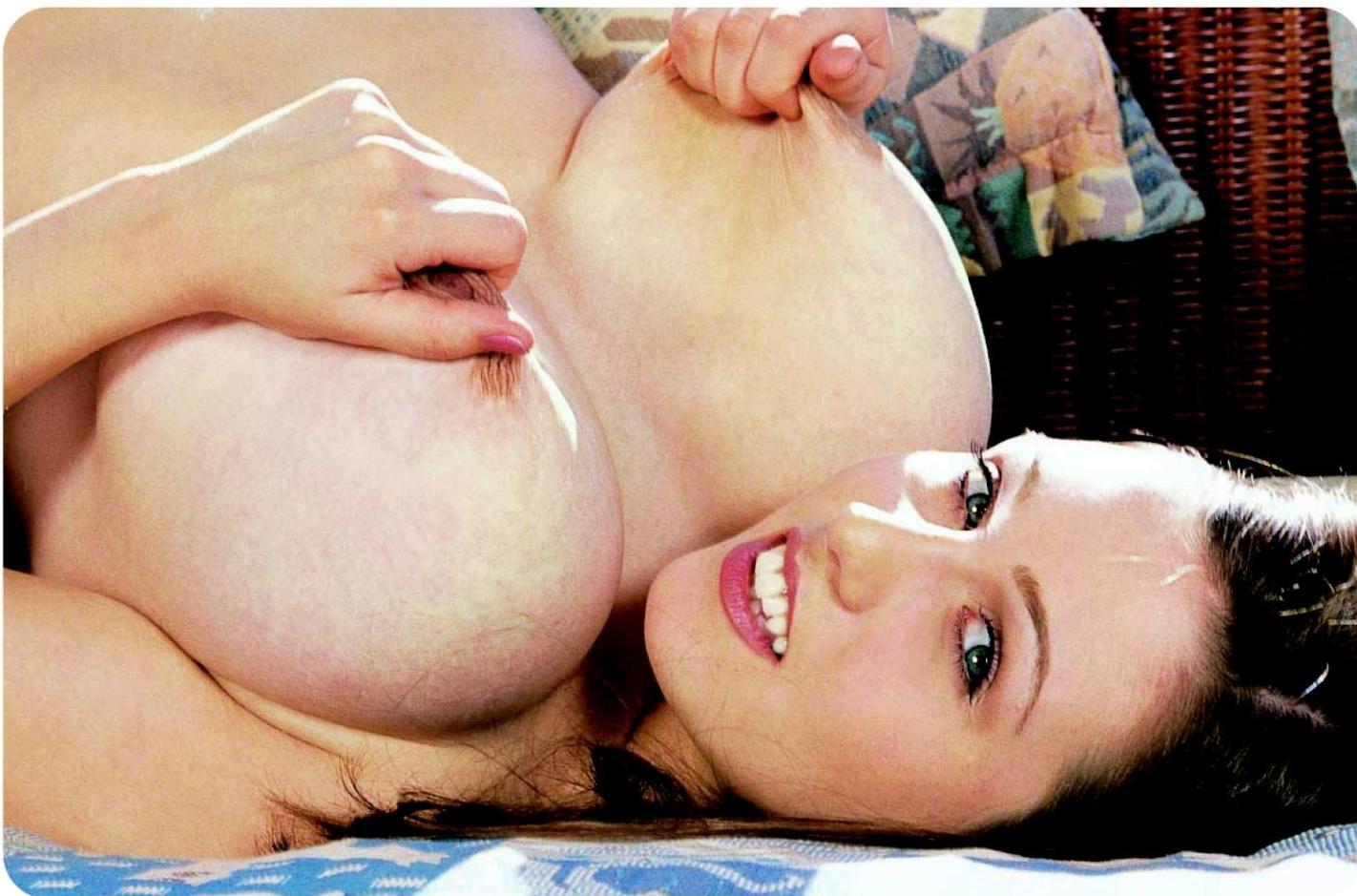


Nicole's mammaryes are our idea of *Mamazon* material at its best. Yet another UK natural wonder (living in London, England), her face and body language show Nicole as she truly is: a nice girl who occasionally enjoys being bad. One place you can see Nicole at her naughtiest is on her only video/DVD *On Location Costa Del Sol* (see page 78 to order).





Nicole is not only a tit-man's fantasy come to life, she even wowed heavy-titter co-stars Cassandra, Kerry Marie and Ines Cudna with her hanging flesh pillows. Nicole's the shy one in *On Location Costa del Sol*, but before the video's over, she's joining in the poolside fun with her three tit mates and even flashing pussy hair for the first time. But, best of all, you get amazing shots of Nicole's bouncing breasts. What a sight!



For all you steadfast tit lovers who've waited patiently for a look at Nicole's quim, here's a close-up just for you: a picture-perfect way to end a pictorial featuring one of natural boobdom's rising stars. These outdoor shots prove that she doesn't always hide her alabaster skin from the sun, and that, when it comes to naturals, not everything's bigger in Texas! No wonder the Brits love milk in their tea!



Want to live a tit-lover's fantasy?  
Prepare yourself for...

# A Dip In The Caves

Erotic Fiction By K. TERREGA

"You want to fuck her, don't you?" smirked my wife, as our masseuse for the afternoon waltzed by.

I choked a bit on my sandwich as I tried to regain my composure, unaware that I'd been so obvious in my lust for Angelica. I was here at this hot springs resort with my wife, after all. Perhaps I should've been a little more discreet.

"Uh..." I managed to mumble, trying in vain to think of a quick lie.

"It's all right, you know," said Lisa with a smile.

I just kind of stared at her, not sure where she was headed. She cocked her head and glanced over to where Angelica's fine ass was disappearing through a door.

"She's gorgeous, after all," mused Lisa. "And those titties are awesome."

"Not as awesome as yours," I said instantly, feeling rather pleased at my quick response.

Lisa smiled at me, trying to decide whether I was being honest or just sucking up. Although my original intent had been just that, to brown-nose my way into her good graces, looking at her now, I had to admit that what I'd said had been true. Lisa had always been exceedingly attractive to me (and any other male over the age of 12) but it was true that her finest feature was her full breasts.

Perched just so above her flat belly, her titties had been the first thing I'd noticed about her that fateful summer day that we'd met. And now, after 10 years—eight of them married—her breasts were just as beautiful to me as the first day I'd laid eyes on them.

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Glancing a bit longingly at them, I almost missed her next words.

"I think you should fuck her," she stated, looking into my eyes.

"Shit!" I thought, rather frantically. Was this a test? Was I supposed to say, "No"? Panicked, I searched for the appropriate response.

Unfortunately, there wasn't much blood going toward my brain, as it all seemed to be heading south, which was the same general direction Lisa's hand was moving under the table. Reaching her goal at about the same time that I decided that the safest thing for me would be to keep my mouth shut, Lisa gently squeezed my swollen member.

"See!" she said, delightedly. "You want to. You want to fuck her."

Her limber, strong fingers stroked me as she went on.

"Maybe we should all do it together, whaddya think?" she asked, tracing a line down to my hard balls. Her eyes gazed benignly into mine, and her palm rested on my thickening shaft as she waited for my answer.

"Um, okay," I managed, hoping like hell it was the right thing to say.

It must have been, because she smiled, removing her hand as the waitress came to clear the table, leaving me wondering if I'd dreamed the whole thing. And wondering what I'd do about it if not.

A short time later, as Lisa and I settled into our private cave—a small, stone enclosure illuminated by torchlight—I was still thinking about Angelica. Side by side, we slid slowly down into the deliciously hot water of the cave as the steam rose around us. Lisa moaned thickly as the warmth enveloped her, rising up her narrow waist and creeping halfway up her fleshy mounds.

The sight of her like that—head back, small beads of sweat beginning to form on her face and breasts—was too much for me. Especially after our little encounter and Lisa's firm squeeze in the restaurant. I felt my cock stir. Lifting myself up out of the steaming water, I swung my body over hers and stared for a minute more before diving into her warm titties.

Continued on page 70

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## A DIP IN THE CAVES

Continued from page 22

Lisa's full breasts swelled above the surface and her thick nipples stuck almost straight up as the water lapped gently at the undersides of her tits. Her skin was slightly flushed now from the heat and there were beads of sweat forming on the soft skin of her twin mounds. I caught one drop with my tongue as it rolled slowly down the side of her boob, and Lisa smiled languidly at me, inviting me to do more.

I found, as I gently took one pointed nipple into my mouth, that the contrast of the hot water enveloping her lower body and the cool dampness of the air above had left her nubs rock hard. Lisa sighed and settled herself more comfortably in the water as I suckled on her thick nipple. I braced myself more firmly on the floor of the cave with my arms and prepared to let my mouth and tongue have their way with Lisa's luscious boobs.

Dipping my face into the hot water, I sucked in a mouthful and then gently squirted it back out onto her ample flesh. She squirmed in

appreciation as I licked at the trickles of warmth that dripped off her nipples and into the water. Using my tongue, I worked around the tops of her massive breasts, occasionally dipping my tongue down below the surface of the water to tickle the sensitive sides of her tits.

She sighed, more deeply this time, and lifted her boobs up, drawing the thick nipples together and presenting them to me.

Greedily I sucked on both of them at the same time, rolling them around my tongue and taking each as deeply into my mouth as I could.

She moaned then, and squeezed her twin globes more tightly, massaging them with her fingers as I sucked. My cock, rigid now in the hot water, slid against her legs. Her thighs, smooth skinned and soft, slowly parted, and my dick slid closer to its ultimate destination. Prodding gently at the entrance to Lisa's cave, I suckled more intensely now at her bountiful bosom, until I felt her return the pressure of my questioning dick.

In one fluid motion, I slid deeply into her, causing her to gasp in surprise as I reached the end of my stroke. Her hips drew forward to

meet mine, pulling me in as I continued to suck at her sweet breasts.

Knowing how much Lisa likes to have her titties sucked while we fuck, I nibbled at her swollen nipples as I probed deep into her pussy. Her fingers massaged her boobs as I used my tongue and then my teeth to stimulate her most sensitive spots. I found that my cock slid easily in and out of her cunt now and the water swirled sensuously around my balls as I stroked against her pussy walls.

Water began to splash us as I probed more deeply into her pussy, fucking Lisa harder, the way she likes it. She began to groan under me, and her head moved from side to side, her hair sending drops of sweat and warm water flying. Her

hips were thrusting forward to match my every stroke and her hands feverishly worked at her swollen breasts.

Her pussy enveloped my cock as surely as the water did my body and I could feel her cunt squeezing me tight with every stroke. The waves we made were moving with us now, pressing me forward into her and swishing deliciously around my cock as I pulled out. I ground my way deep into her sweet snatch, and her tits jiggled in my mouth as her pussy tightened suddenly around my pistonating cock.

"Yes," she gasped, as her cunt clenched me tightly, and I began to fuck her hard and fast.

She bucked up underneath me, cumming hard as the spasms of her pussy pulled me to the brink of my own orgasm. With a grunt, I unleashed my load into her thrusting cunt, spewing it deeply into her. She cried out as my cum shot into her, and pulled me even more deeply into her pussy as she peaked, still stroking her massive titties. With a groan, I shoved deeply into her and let her spasming walls milk me dry.

With one last shudder, she sighed deeply and released her titties. Keeping my still hard dick inside of her, she rolled me effortlessly over in the steaming water, placing herself on top. As she began to slowly grind her hips against mine, stirring my cock back to action, she smiled.



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I am a blonde diva with a hot ass. I like licking pussy and dicks. Most of all I love licking a cum-covered prick. If you want a taste of my ass or tongue please call. Box #268396

Hi, my name is Ginger and I'm an ex-stripper. I'm looking for a guy who knows exactly what he wants in bed. I'd love to suck your cock while you eat my juicy love box. I'm really into three-way fun. My measurements are 36-24-36 and I'm always ready for action. Box #335231

My name is Samantha. I'm hot, sexy and submissive. I'm looking for a forceful, strict master to obey. I'll worship you from head to toe. Just tell me where to start. Box #351407

I'm tall and statuesque with long, red hair, a fair complexion and sea green eyes. If you want a woman who's natural and free, you should call me. You won't be disappointed in or out of bed. Box #368384

Are you into fetishes? I am. My name is Kiki. I am 22 years old and I love kinky sex. I have long, blonde hair and long legs. I also love anal. Box #421320

Hi. I'm very sweet and playful like a doll. I'm very much into role playing and I have costumes. I can be your French maid, your naughty school girl or your nasty princess. So please play with me or I'll just burst. Box #443809

I'm a tall, full-figured woman and I want to be trained by a dominant male or Master. If you are over 30, please respond. I am very submissive. Why not begin my training very soon and see if you can train me. Box #451261

This former beauty pageant winner now turned Mistress, is looking for a slave. This is the one and only Mistress Eva. I want a slave who is into body worship, humiliation and serving me in every way. Box #461236

This is Mistress Lace. Are you the kind of man who could worship Lace? Can you see yourself on your hands and knees tied up with the lace from my panties? If you want to get wrapped up with me, call Lace. Box #471489

I have beautiful feet that love to be worshipped and to walk all over your body. If your idea of getting off is shooting all over my toes, then let's talk. Box #480851

Hello gentlemen, this Swedish, blonde and very sexy dominant woman is looking for a slave. Someone who'll lick my favorite leather garments. I love the feel of leather on my DDD tits. I want you to get on the floor and lick the sweat off my leather corset. Don't keep me waiting. Box #999472

Hi, my name is Lori. I've got big tits and a big, juicy one waiting for your big dick! So, just leave me a message and I'll be sure to get back to you. Box #3283

Hi, I'm Lisa, a sexy Latina. I am very passionate woman who loves to be fucked in one of my sexy lingerie outfits. They celebrate every curve of my body to stir your imagination.

Hi, my name is Liza. I enjoy giving orders to pathetic little peckers such as you. That's right, you know who you are. I dare you to call. Box #286846

I have a well equipped dungeon for all you little slaves who like to be forced into submission. If you think you can handle my sexual torture, let's see. Box #432915

This is Mistress Rita. I am looking for a short, sickly, little slut. I am a tall, blonde, gorgeous, green-eyed goddess. I want someone to play with in my dungeon. Are you fit to be my toy? Box #151811

### Available Women

Hey guys, this is Elizabeth. I'm a Brazilian female with beautiful, waist-length, black hair and big, brown eyes. I'm very curvy and have an outrageous 36D-26-38 body. I'm sure you will just love my firm ass and thighs. I'm looking for a man, any race, who loves to tease and be teased. Please leave a message. I can't wait to hear from you. Box #72001

My name is Mary Beth. I'm really into role playing and I like to be dominant to a male submissive. I could be switchable for the right guy. I'm 5'4", 137 lbs., with average-size, nice breasts and long, brown hair. I'm attractive, and a real bitch! I need a man to take my frustrations out on. Box #86001

My name is Hailey. I'm a petite, blonde, with a 32C-22-34 bod. I'm looking for the type of guy who wants to play games. I like to be spanked and be submissive. I love having my feet admired, anal, oral and I'll try anything once. If you have some games you'd like to play with me, I'd really like to hear about them. Box #88101

I'm a young, sexy girl who just turned 18, but people think I look like I'm still in junior high school. I'm 5'3", with perky breasts, a tiny waist and slim hips. I have strawberry-blond hair, pretty, green eyes and pouty lips. I want to meet someone who will treat me like his little girl, and in return, I'll let you be my big man. I'm really horny, but I've only had sex a couple of times, so I need a lot more experience. If you're between 30 and 50, please call Lolita. Box #91802

Hi, I'm a tall, 23 year old, 125 lbs., with brown hair, brown eyes and full lips. I'm very sinful. Looking for someone to take me to the limit. If you think you can control a 38-24-36 body with the face of an Angel, I need to hear from you. Willing, waiting and wet, Jennifer. Box #4279

Hi, my name is Violet. I'm a young, budding beauty. I'm a vibrant redhead with baby-brown eyes and pink, pouty lips. I'm a petite 5'4" with a fresh, young figure-36C-25-35. I have a fair complexion. I like to go to the movies and to concerts and I'm looking for Mr. Right. Box #4303

Hi, my name is Lori. I've got big tits and a big, juicy one waiting for your big dick! So, just leave me a message and I'll be sure to get back to you. Box #3283

Hi, I'm Marlene. I'm a 30-year-old black woman. I'm built like a brick shithouse-40C-24-37. I'm looking for a man with a sweet tooth because I'm dark chocolate and oh, so sweet! If you like candy, give me a call and leave me a number. See you later for some fun times. Box #3418

When I get creative, your cock will splash me with rave reviews. I'm wearing one now. Call me. Box #948000

Hi, this is Tina. I'm 22, with long, brown hair, brown eyes and wonderfully pouty lips. I've had lots of practice working out most of my body. I could tell you exactly what I've done, or maybe you could show me some new ways. I'm always open...to suggestions. Box #3314

Hi there. I'm looking for a man to put some spice into my sex life. I need someone who's uninhibited and willing to get real kinky. I like anal and oral-you name it and I'll do it! Please leave a message for me. My name is Lucy. Box #568237

Hi, I'm Laura, a sexy redhead with bright, brown eyes. I am really horny and just waiting for a strong, aggressive man who can take control of me. I love being submissive in any way you demand. Box #963272

My name is Samantha. I love to have a great time and I love men who like to express themselves sexually. I am up for anything. So, if you think you're my type, call Box #991661

Hi, my name is Layla. I have a hot, tight pussy and I'd like you to tell me what to do with it. I love a man who takes charge and fucks me whenever he wants to. I'm waiting for your big cock right now. Box #996993

Hi, boys, I'm Kirsten. I'm new in town and not used to being solo. I'm 5'2", with curly, blonde hair, big, blue eyes, and I'm a 34C-25-35. I'm looking for a guy to show me around, and around and around. I'm just so lost on my own. I need someone to guide me gently to all the right spots. Tell me what you like and how you like it. I'm here to please. So, if you'd like to curl up with me after we've seen all the sights. Box #4306

Hi, I'm Kim. I am a college freshman. I just love to date and try new things. I have an incredible sex drive, and the more I do it the more I want it. Give me a call and I'm sure we'll both have plenty fun. Box #893484

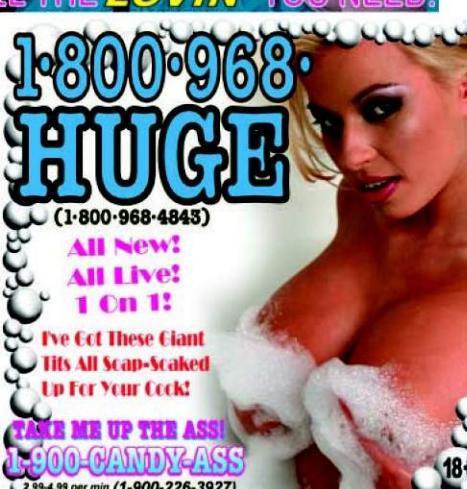
Hi, this is Kelly. I am a hot blonde with curves in all the right places. If you're looking for an experienced horny female, then call my box. I will fulfill all of your fantasies and make your wildest dreams come true! Box #911795

Hi there, my name is Brandi. I'm 5'7". I weigh 125 lbs. I have long, auburn hair and green eyes. I enjoy camping, fishing, hiking and spending time outdoors. I am also a sports fanatic. I love both watching and participating in various sports. I am a non-smoker and I am drug and disease free. I would like to meet a guy with similar interests who also has a great sense of humor. Leave me a message and we'll talk. Box #4249

My name is Chloe, and I love to be bad! I'm 5'3", with long, black hair and green eyes. My measurements are 36C-23-34, and I have great legs that I'd love to wrap around you. If you like tasty wet pussy and wild, kinky sex with a hot body, call me and be ready to cum. I'm ready to. Box #3339

My name is Allison. I have long legs and very pretty toes. I love wearing high, strappy sandals and short skirts. I love to use my arches to message my lover. If you are into legs and feet, then please contact me. Box #283874

My name is Lisa, a sexy Latina. I am very passionate woman who loves to be fucked in one of my sexy lingerie outfits. They celebrate every curve of my body to stir your imagination.



"I was serious about Angelica," she said with a grin.

Busy getting fucked by my wife, I wasn't about to argue.

"Uh, huh," I agreed, as she swirled her hips in circles on my rapidly expanding cock.

"Just leave it to me," she said with a groan, before giving herself up completely to the chore at hand.

Two hours later, totally spent from our fuck marathon, I was face down on a massage table, nervously, yet anxiously, awaiting Angelica's arrival.

Lisa was reclining next to me, totally relaxed and obviously not the slightest bit worried about our little upcoming adventure. Somehow she'd worked it so that we could all be in the same room, the idea being that Angelica would start with me and then move on to Lisa.

I wondered idly how far the sexy Angelica would get with me before Lisa had her way.

I didn't have long to fret, though, as our masseuse soon came breezing in, bringing with her the scent of hot springs and outdoors. Up close, she was even more attractive than I'd originally thought. Clad only in a tank top and running shorts that showed off her fine physique, she was obviously built for this work. Her thick muscular arms were tanned, as well as her long, toned thighs. Her almost white-blond hair accented her browned body perfectly. Of course, what really stood out was her massive bosom, almost as large as Lisa's and set off by her narrow and flat-bellied waist.

Perhaps it was just my state of mind, but Angelica seemed to radiate sex. As her smile took in the scene, from Lisa's rather sultry pose to my nervousness, I could swear she knew what was about to happen. Almost unconsciously, it seemed, her fingers strayed to her tightly encased tities and stroked abstractedly as she murmured that she hoped we'd have a pleasant and relaxing time in her care. And then, with what I swore was a knowing wink, she waved for me to lie flat.

Any worries I'd had about being

*Continued on page 80*



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## A DIP IN THE CAVES

Continued from page 73

too spent to fuck went flying out the window as soon as I felt Angelica's probing fingers. Expertly she began to dig into my muscles, loose and flaccid now after the caves. But the rest of me wasn't flaccid. My cock began to swell beneath me as her fingers worked their magic. It swelled even more as I saw Lisa get off her table and drop her robe, leaving her naked and still flushed from the heat of the caves.

She moved behind Angelica, and I felt my masseuse's fingers twitch as Lisa pressed her soft body up against Angelica's muscular one.

A soft sigh escaped her lips, followed quickly by what could only have been a gasp of assent. But Angelica didn't miss a beat; her fingers kept probing. If anything, her stroke was firmer now, as Lisa's hands snaked their way around Angelica's tiny waist and crawled slowly up to her round breasts. Angelica's hands did stop for just a fraction of a second as Lisa raised her tank top up and dipped her fingers into Angelica's creamy white bra, and I took advantage of that moment to turn face up on the table.

As Lisa freed Angelica's massive boobs from their silken confines, I saw that they were even more beautiful than I'd imagined and were perched directly above me. I reached up to stroke at the soft flesh and my cock, already rock hard, swelled even more.

Angelica's hands, moving reflexively back to their work, encountered my raging hard-on and she grasped it tightly, causing it to quiver in her grasp. She began to stroke me as she let her head fall back and her eyes close, giving in to Lisa's ministrations.

I tweaked Angelica's nipples as Lisa, from behind, massaged her full titties, squeezing and stroking them as I so often did to her. I could tell Lisa liked this new sensation. Her naked body was grinding against Angelica, her pubes pressing into our masseuse's firm ass.

Lisa stopped briefly to completely

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Lisa's sucking became even stronger as Lisa's tongue worked its magic. I reached for the boobs that were pressing against my thighs and kneaded the succulent flesh in my fingers as my cock reveled in the soft touch of Angelica's tongue. Her head bobbed as Lisa licked at her clitty, and her groans were muffled as she took me deep down her throat. Lisa's tongue began to move rapidly against Angelica's bare snatch, and the two women pressed more closely together, enjoying the hell out of themselves.

Angelica's legs were beginning to quiver, and her fingers spasmodically grabbed my balls as Lisa's tongue took her suddenly over the edge. With a groan and a shudder, she took me deeply down her throat as she came, and it was all I could do not to join her. I closed my eyes and held myself still as she twitched in ecstasy above me, until she was finally still, her face on my thigh, my cock still in her mouth.

Lisa, looking like the proverbial canary eater, licked her lips and smiled at me. Then, without missing a beat, she lifted herself onto the table and swung her legs over my face, offering up her very moist and juicy snatch for my oral enjoyment.

Letting go of my swollen dick, Angelica now swung her powerful body onto the table and perched, facing Lisa, over my cock. They grinned at each other like two school girls, and in an instant their mouths were locked and their hands were busy exploring each

*Continued on page 90*

remove Angelica's tank top and bra, then began to fumble with her running shorts. Angelica bent forward, giving Lisa full access, and her magnificent tits hung low, pressing up against my thighs and belly as she brought her mouth to my straining member. With a groan, I leaned back and let her suck me all the way into her mouth just as Lisa slid Angelica's shorts down her ankles.

Lisa was instantly down on the floor, her face positioned in front of Angelica's now-exposed snatch. As far as I knew, my wife had never been with another woman, but she wasn't letting that stop her.

Angelica's sucking became even stronger as Lisa's tongue worked its magic. I reached for the boobs that were pressing against my thighs and kneaded the succulent flesh in my fingers as my cock reveled in the soft touch of Angelica's tongue. Her head bobbed as Lisa licked at her clitty, and her groans were muffled as she took me deep down her throat. Lisa's tongue began to move rapidly against Angelica's bare snatch, and the two women pressed more closely together, enjoying the hell out of themselves.

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*Continued on page 90*



## A DIP IN THE CAVES

Continued from page 82

other's fleshy tits. I didn't have much time to be ogling this incredible scene, however, what with one snatch directly over my mouth and another perched precariously close to my straining cock.

I dove right into Lisa's very wet pussy—it certainly seemed as though she'd enjoyed her first muff-diving experience—lapping at her engorged clit. She groaned as I sucked on her nub, and I could hear the smacking of her lips as she and Angelica explored each other's mouths.

I reached up to grab hold of some titty and managed to get one from each woman in my grasping hands. Both boobs were quite heavy, and although Angelica's were obviously less full, they were much softer and fleshier than Lisa's, quite unlike her firm, toned body. I explored their fat nipples with my fingers as my tongue explored my wife's pussy. They both groaned as I pinched at their nipples, and soon there were six hands busy tit-worshipping.

Well, five, after Angelica's hand reached down to take hold of my throbbing cock. With long, delicate strokes, she massaged my shaft as well or better than she had my back, and I groaned into Lisa's snatch as Angelica stroked me. My cock was aching by now, what with watching my wife suck Angelica off, the feeling of Angelica's sweet mouth on my shaft and the taste of Lisa's sweet pussy; it was almost too much for me.

As if she'd read my mind, Angelica oh-so-slowly lowered herself onto my rod as my fingers kept up the assault on their titties. It seemed like it took her hours to impale herself on my stiff cock, but when she was finally there, I could tell that she was a masseuse through and through. Her tight pussy walls caressed my cock just as her fingers had my back, and I had to distract myself from cumming right then by renewing my attack on Lisa's now dripping cunt.

Her legs were shaking as I licked at her swollen clitty, and I could tell

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## A DIP IN THE CAVES

Continued from page 82

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that she wasn't going to be able to hold out much longer. Reluctantly, I took my hand off of her swollen titty and shoved a finger deep into her snatch. The resulting groan showed me just how much she liked it, so I gave her more, flicking my tongue even faster and finger-fucking her wet hole.

She smashed her pussy hard against my face, and I kept up the fucking, until she went rigid, crying out as she came onto my face.

That seemed to spur Angelica on, and she began to stroke me up and down with her clenching pussy. As Lisa's cries died out and her body relaxed, Angelica began to bounce rapidly, her boobs jiggling madly against my still probing fingers. I latched onto her nipple and squeezed as she rode me hard, and that was enough to send her over the edge. She cried out and started fucking me harder, her pussy clenching around my swollen cock.

Her spasming muscles gripped my dick, and I felt the familiar pressure deep in my balls as my cum began to spurt deep into her tight cunt. Her cries echoed in the small room as she thrust her hips hard into mine, my cock sinking deep into her snatch as it emptied. Groaning, I squeezed her titty even harder and pumped deep into her until I had nothing more to give.

Except there was no way Lisa was going to let me off quite so easily. My wife loved to fuck, and she was going to get her piece of the hot action. And I mean piece.

With yet another shit-eating grin decorating her pretty face, Lisa jumped up off the table and conferred with Angelica for a moment before wrapping us all in sheets and herding us out the door. Angelica was going to be taking the rest of the day off, and we were heading back into the hot spring caves.

I pulled my sheet back and looked at my red and tired cock which had just done so much, wondering if I'd rise to the occasion. Then I took a look at Lisa's and Angelica's asses as they led the way back to the cave. I realized I had other warm, wet holes to fill, as my doubts in myself eased. **M**

# INESSE

**41-31-39 BRA SIZE  
36E**

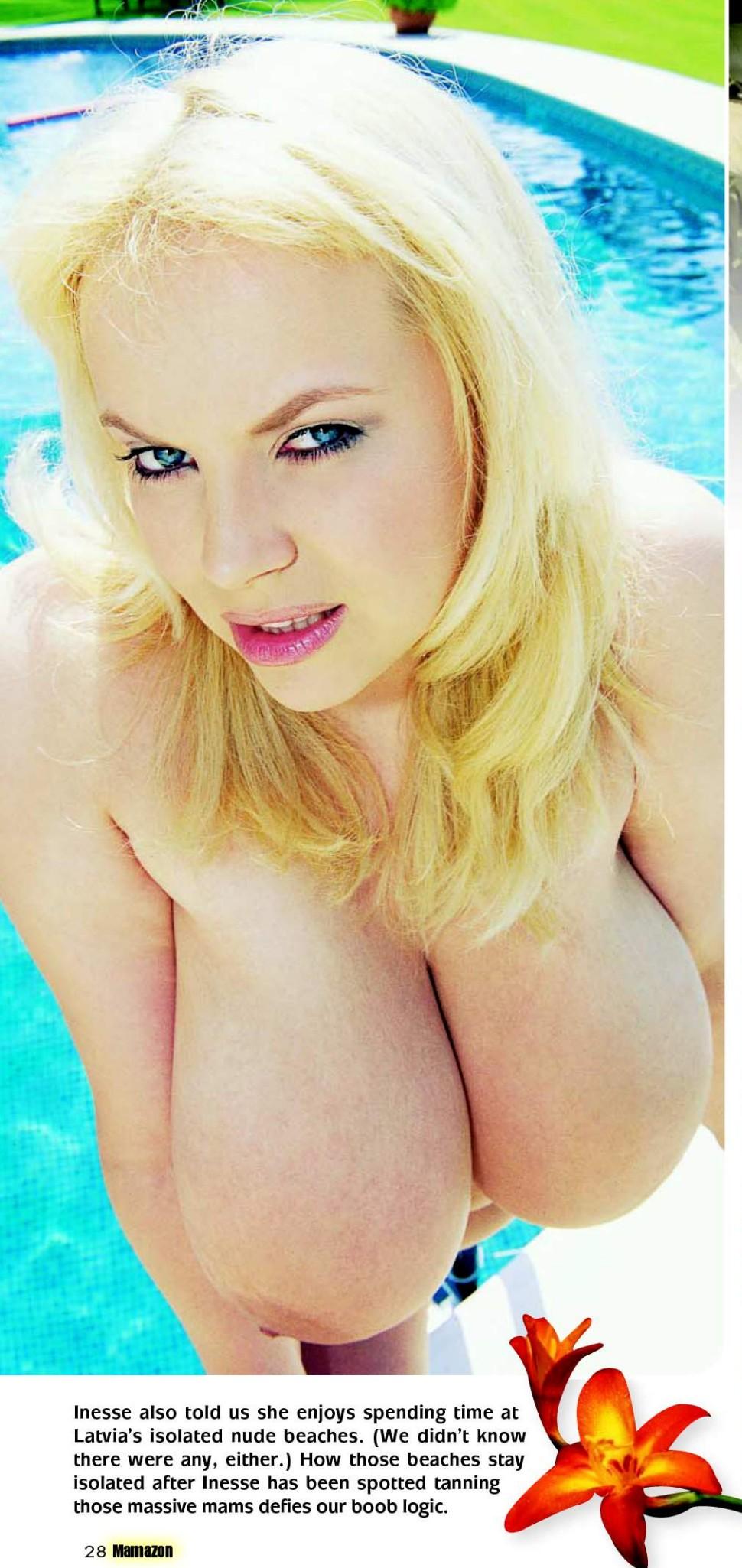
Inesse's popularity didn't catch on in *Voluptuous* as quickly as we, the stiff editorial staff (and devotees of this Latvian love goddess), thought it would. Some of our readers harped that she was too thin, despite her 36E-cup flesh pillows. A smaller group even thought she looked too much like a fashion model. Everyone, including Inesse, apparently got the message. So allow us to present a still-beautiful and plumped-up Inesse, the woman who challenges any man to look her in her blue eyes for five seconds straight.





If there's anything us tit-loving, ass-worshipping plumper lovers appreciate, it's when the objects of our erections return our adoration, or at least let us know that they appreciate us as well. Inesse is just such a heavy titter. To quote Inesse from the October 2003 issue of *Voluptuous*, "I love having big breasts. I love showing them off for breast men." Inesse may be seen doing just that at a dance club in Latvia, where she goes for fun. Imagine those boobs on the dance floor. She's even been known to let lucky breast men sneak a peek. Anyone up for a quick trip to Latvia?





Inesse also told us she enjoys spending time at Latvia's isolated nude beaches. (We didn't know there were any, either.) How those beaches stay isolated after Inesse has been spotted tanning those massive mams defies our boob logic.



We understand men having a hard time looking Inesse in the eyes, but we could stare at and jack all over her tits all day by this pool in Costa Del Sol, Spain. Inesse's first shoot outside in the sun made her baby blues shine.



# LINSEY DAWN McKENZIE

**46-26-36 BRA SIZE  
36HH**

Arguably the most popular, and by far the most prolific, *Voluptuous* model ever, Linsey Dawn is to the world of tits what Mickey Mantle was to Major League Baseball. She's a power-titter who just keeps knocking our balls out of the park and leaving us frozen in wide wonder with solid pine in our pants. What Ines Cudna is to natural beauty and Cherry Brady is to the ideal voluptuous body type, Linsey Dawn is to raw, animal sex appeal. Little wonder, then, that in December of 1996 when Linsey and the SCORE Group first paired up, it was a match made in heaven that still remains strong.





Linsey's outfit, the one she was wearing a few pages ago, is a Wicked Temptations number that Linsey makes look even better. As for the photos, they were shot on location in Miami, in a public place, in front of a good-sized crowd of gawkers who couldn't believe the miracle of engineering they were looking at. Linsey is anything but shy and reserved, and she's undeniably a big-tit superstar. For example, *The Best of Linsey on DVD* (available on page 22) sat at No. 1 on our list of best-selling videos for over a year and a half. It contains a thorough look at Linsey's incredible career from her debut photo shoot on her 18th birthday to her XXX boy-girl debut and everything in between.







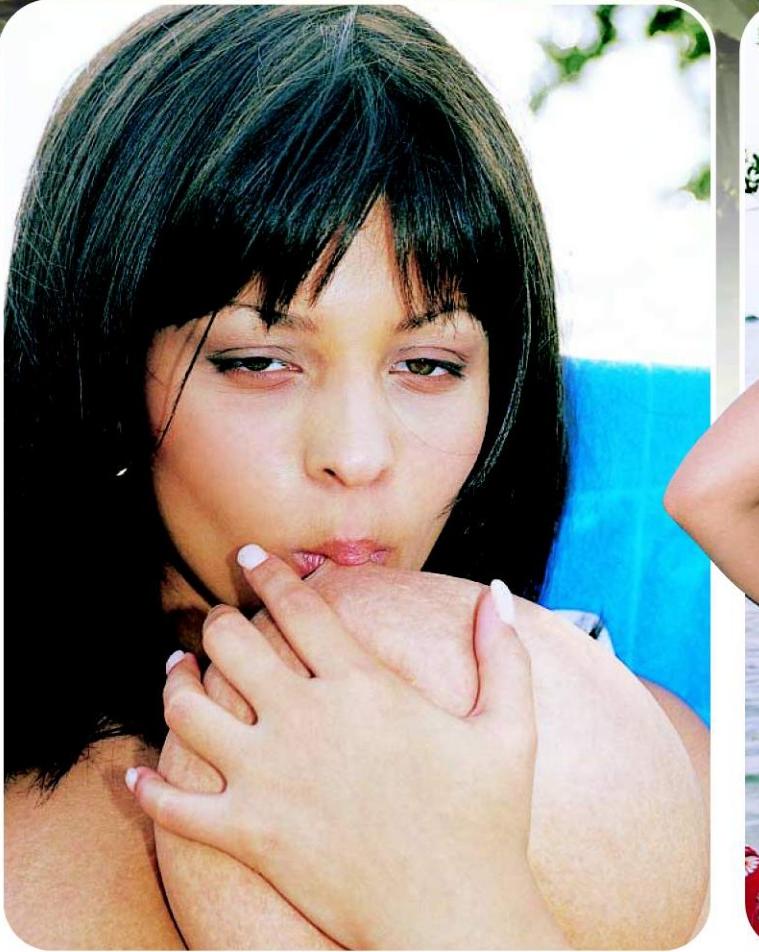
Direct your Web browser to [www.LinseysWorld.com](http://www.LinseysWorld.com), and a hard-on will surely follow. This is Linsey's official website, and it serves up a wealth of unpublished pictures and videos. Linsey takes her site very seriously, updating it weekly and adding new video action every three weeks. "I take pride in everything I do," the lovely Londoner said. "I feel like I always have a standard to live up to." And she always does.

# CHAZ

**46-30-36** *BRA SIZE  
38H*

A finalist for the *Voluptuous* 2002 Model of the Year and V-Mag favorite since her debut in May of 2000, Chaz comes by her place in Mamazon's group of goddesses honestly, and, obviously, naturally. When Chaz was a finalist for 2002 Model of the Year, we wrote, "If this was all about big tits, she'd win." The size of this Brit chick's chest is astounding. Her H-cup heavy hangers seem to absolutely dominate her upper body. Indeed, when Chaz takes off her clothes, you can't help but think, "She's all tit."



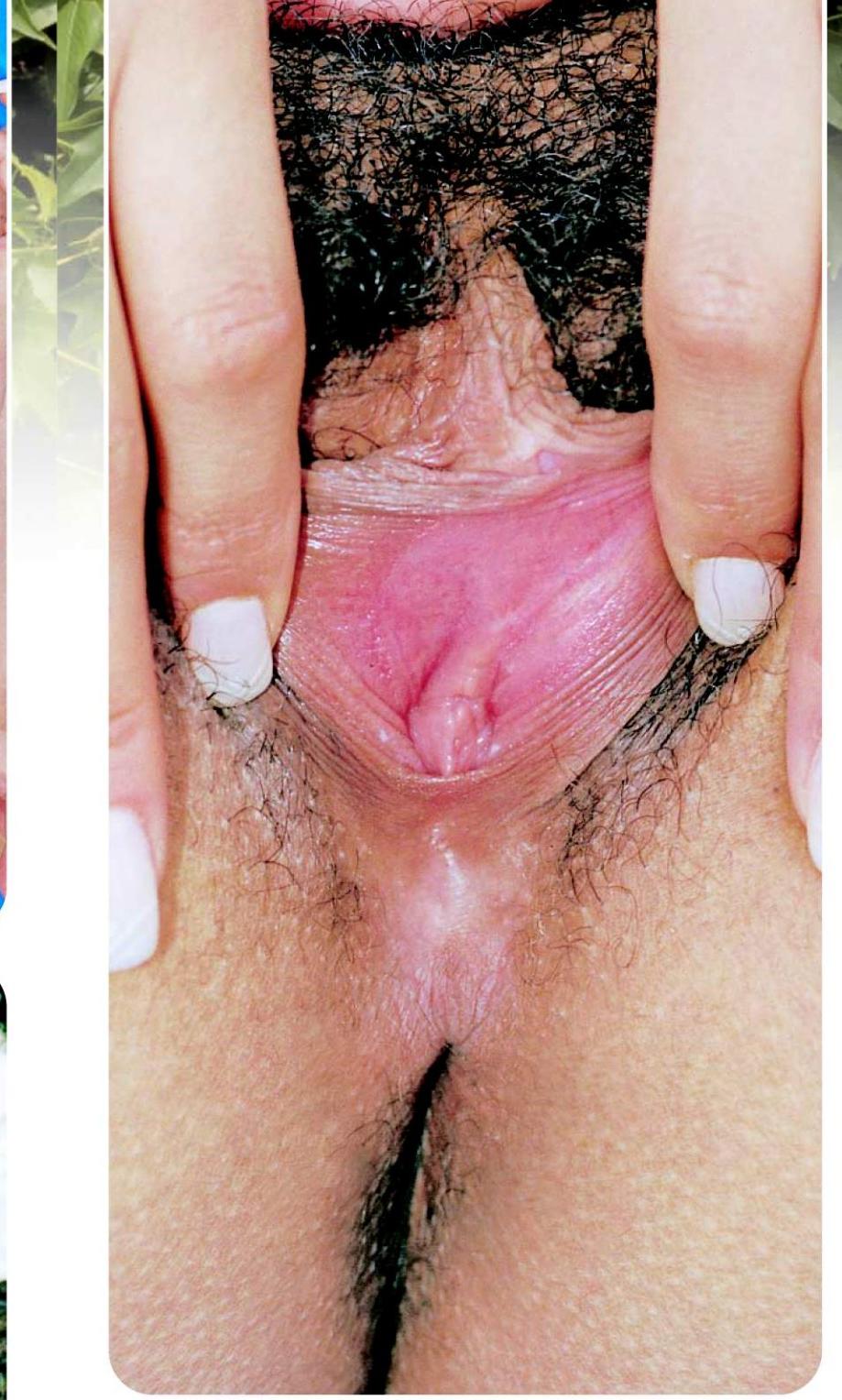


Chaz's buxom, busty co-stars of *On Location Key Largo* (order on p. 80), Kerry Marie among them, all admitted that Chaz's pliable flesh pillows reigned supreme.





Nothing beats a heavy-hanging hottie sunbathing nude. Unless that hottie is a self-loving Chaz! Can't get your fill? Wait until you check out Chaz's girl-girl mam-mashing action with partner Desirae in the October 2002 *Voluptuous*, which is available at [eboob-store.com](http://eboob-store.com). "I couldn't believe the size of her breasts!" Desirae said.



Now that you've gotten a good look at Chaz, try to resist ordering the video/DVD *Black & Stacked #1* (available on page 90). Chaz demonstrates her fitness routine by doing jumping jacks and other boob-bouncing exercises that you won't see on ESPN2. Then she creams up her breasts with a white moisturizer (yeah, it looks like cum) and cleans off with a shower. Big tits, plenty of water and lots of soap... that's the recipe for a jacking good time. And Chaz was only 18 when the video was shot! Chaz: She's the epitome of black 'n' stacked.



# INES CUDNA

40-26-36

BRA SIZE  
34EE

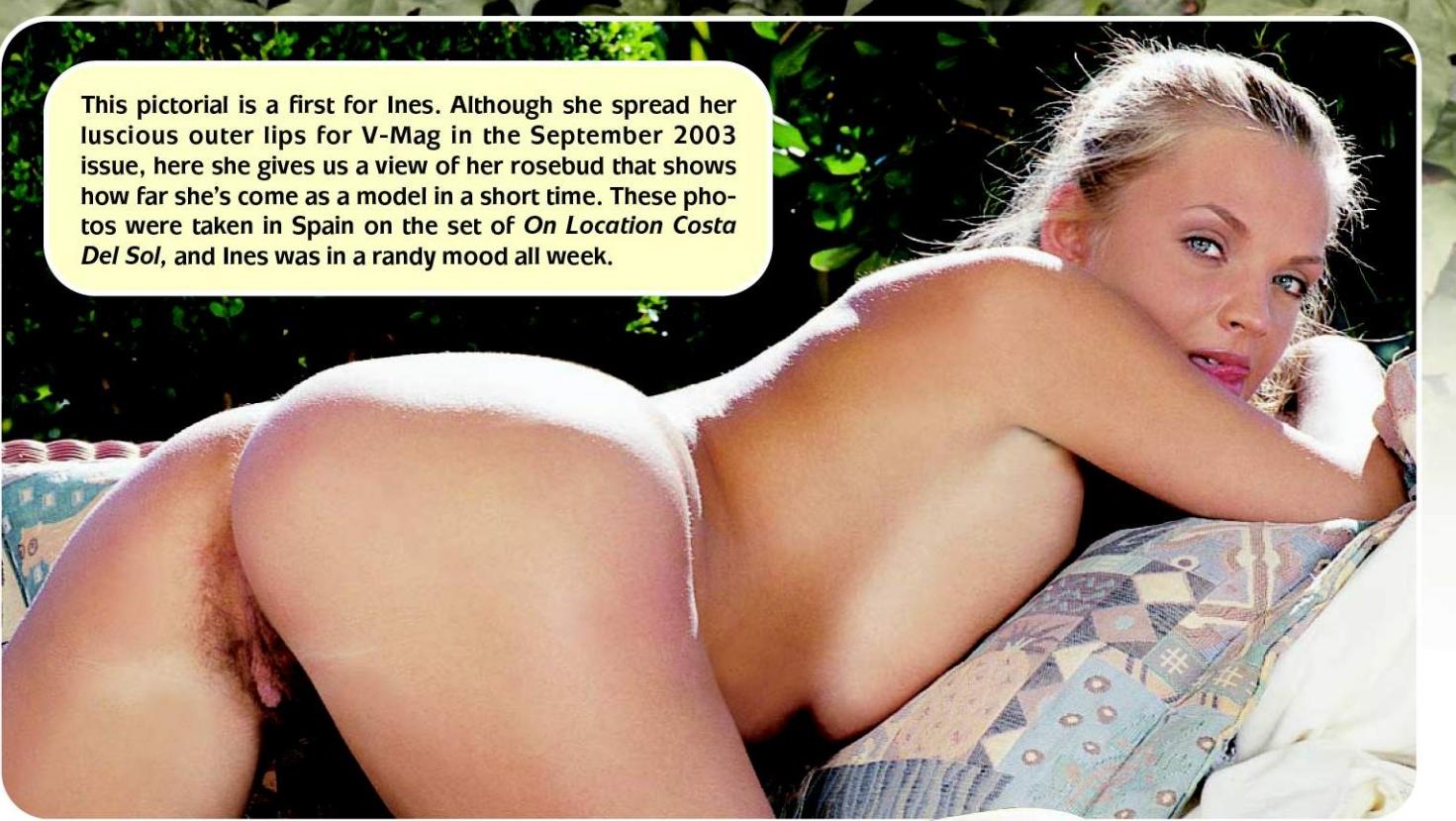
Ines Cudna, who made us explode onto the pages of her April 2003 *Voluptuous* debut (and was also the cover girl), has a face and head of hair that turns even non-tit men's heads. But add the buxom teenager's 34EE-cup breasts and shapely, curvy ass, and you've got the picture of a goddess. The Polish man-killer's poise and confidence in front of the camera make it hard to believe that, in reality, this busty babe is a virgin.



**Mamazon  
INES CUDNA**

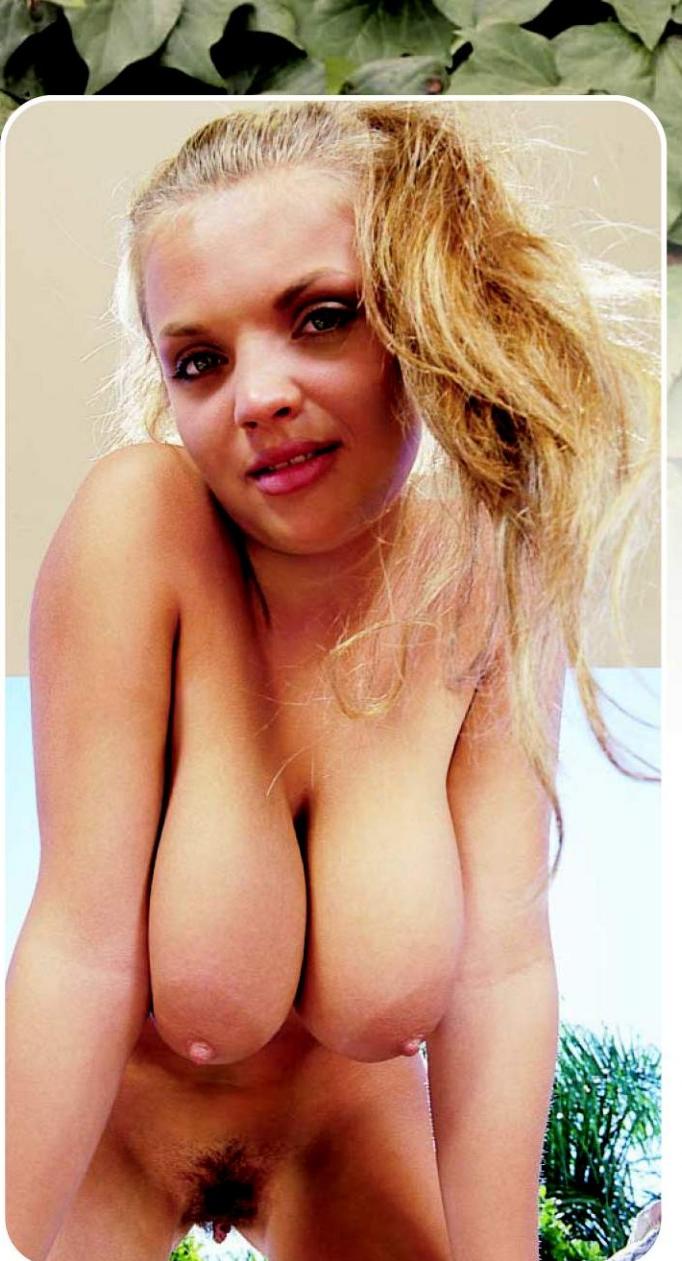
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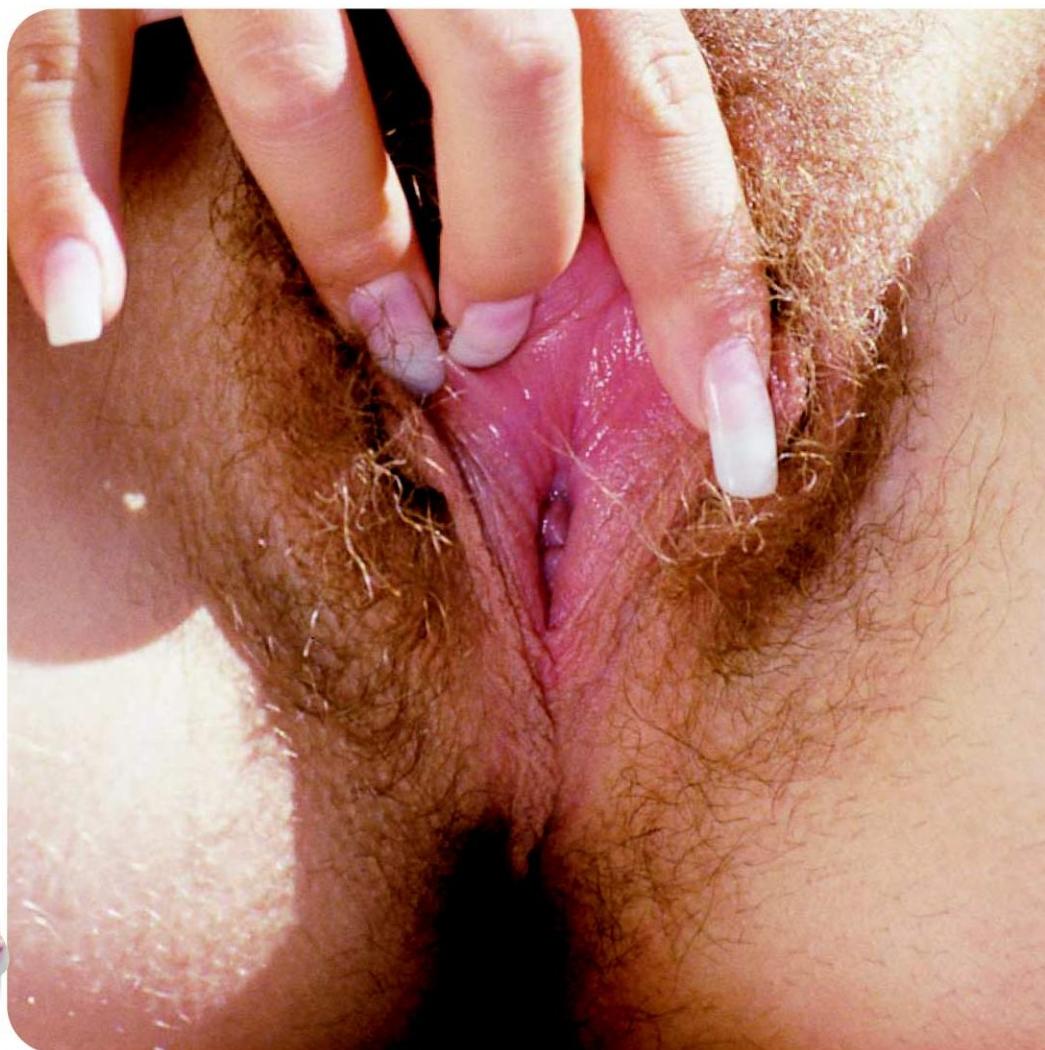


This pictorial is a first for Ines. Although she spread her luscious outer lips for V-Mag in the September 2003 issue, here she gives us a view of her rosebud that shows how far she's come as a model in a short time. These photos were taken in Spain on the set of *On Location Costa Del Sol*, and Ines was in a randy mood all week.





Think it can't get any hotter than the shot of Ines hanging her hooters over the camera, on her hands and knees, with a "try me" expression on her face? Then you, Mamazon Man, have to check out Ines taking lessons in posing at Cassandra's Big-Boob Modeling School in the video/DVD *On Location Costa Del Sol*. (See page 78 or visit [eBoobStore.com](http://eBoobStore.com) to order.) The reigning big-tit vestal virgin receives instructions on insertion from Cassandra and even does her first girl-girl. And, if you can't get enough of Ines stuffing her muff, be sure to visit her website, [InesCudna.com](http://InesCudna.com). Then tell her you're dying to see more...as much as she's willing to show.



# KERRY MARIE

42-27-37

BRA SIZE  
34F

For you long-time SCORE and Voluptuous readers, this heavy-titter needs no introduction. It's Kerry Marie, who was named one of SCORE's 20 Greatest Naturals in the September '01 issue and is always a contender for V-Mag's Model of the Year. For you soon-to-be V-Men (in the unlikely event you're still in need of convincing), meet yet another of titdom's finest: England's exotic, bodacious and beautiful Kerry Marie, seen here getting out of the Gulfport, England, rain for a while and soaking up the Costa Del Sol sun.





In *On Location Costa Del Sol*, just one of the *On Location* DVD/videos Kerry Marie's starred in, she receives some lessons in insertion and lezzie lovin' from Cassandra. Her scene with Cassandra is her hottest ever.



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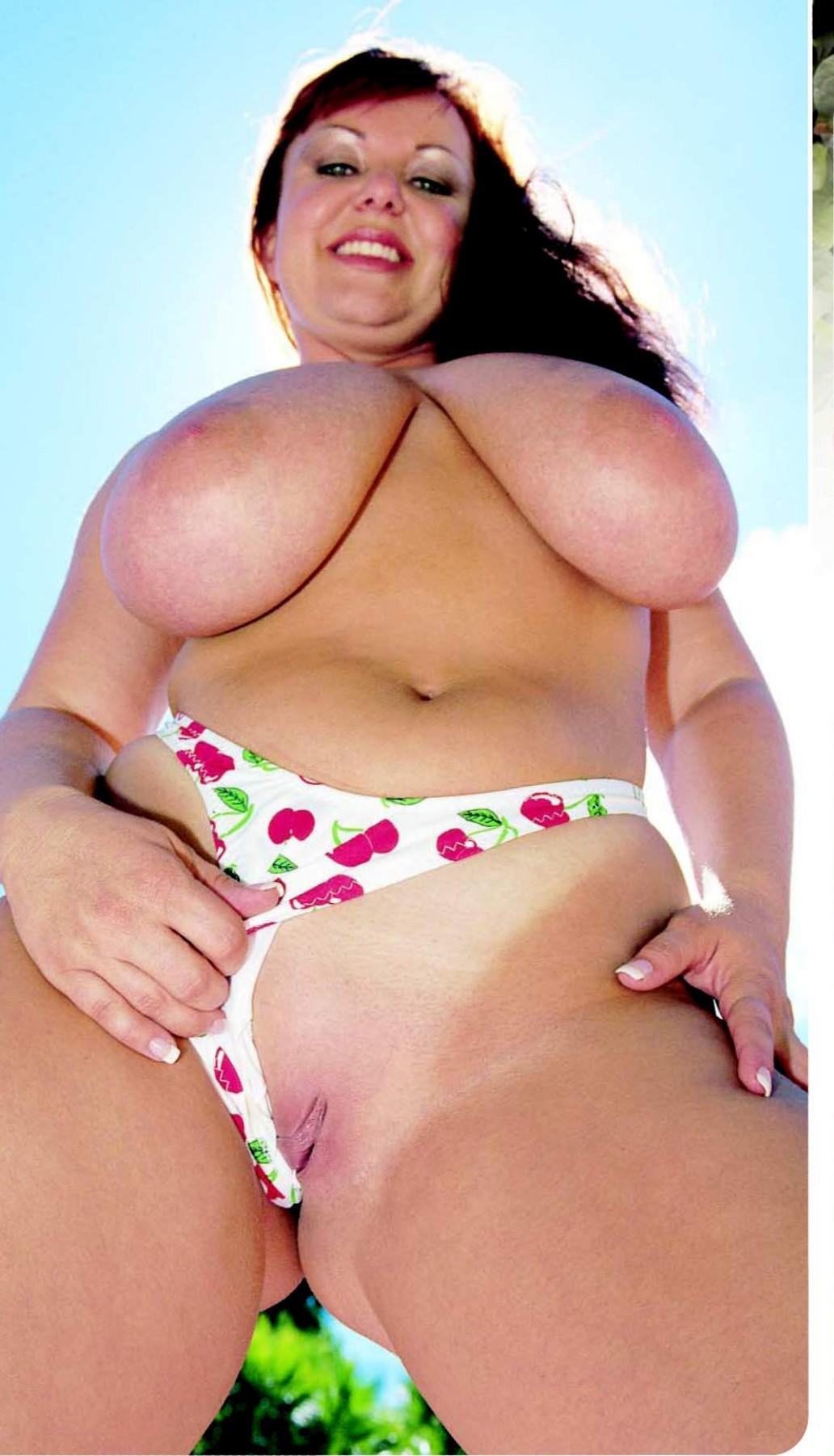
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# CHERRY BRADY

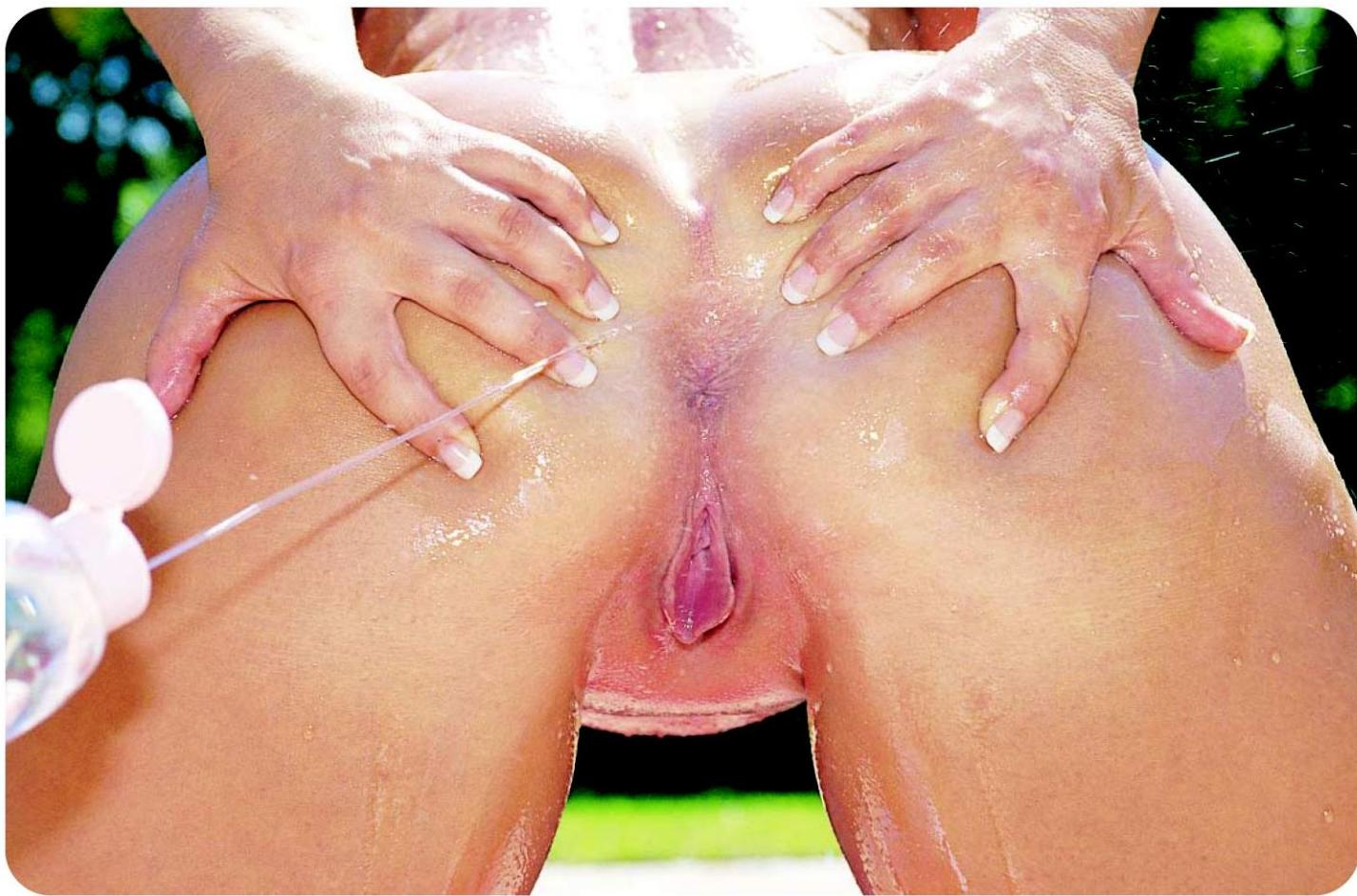
**41-28-39**

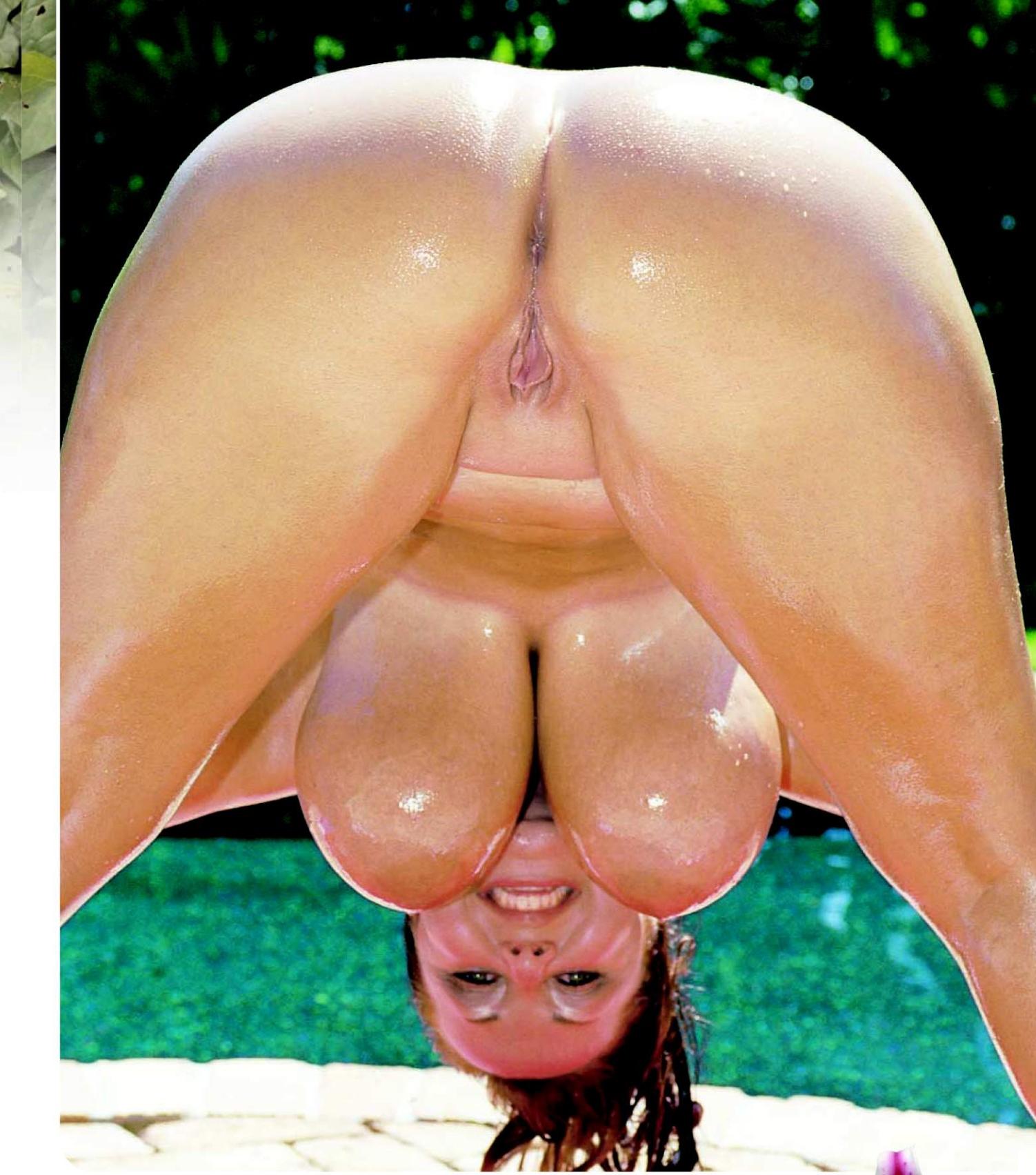
**BRA SIZE  
36G**

Cherry was as an instant legend when she debuted in the February 2003 *Voluptuous*, fulfilling her dream of becoming a V-Girl and the ideal of a thin-waisted but otherwise generously proportioned love goddess. Her figure is the perfect hourglass, flaring in and out in all the right places, and she looks amazing in bikinis and tight-fitting clothes.



Cherry was thrilled when she visited our studios, and her enthusiasm came out in one of our sexiest interviews ever: While answering our dirty questions, Cherry tried on her own skimpy, sexy clothes, played with her voluptuous tits and ass and even let the interviewers weigh her boobs. Seeing is believing at [Scoreland.com](http://Scoreland.com) or in the video/DVD *Boob Talk*, available at [eBoobStore.com](http://eBoobStore.com).





"For a long time, I thought I was fat," said Cherry, who talks dirty, tugs on her tits and plugs her pussy with a dildo in *Stacked & Packed #5* (available at [eBoobStore.com](http://eBoobStore.com)). "You see, I have a certain type of body. It's a really curvy, beautiful body, and it wasn't until recently that I looked at *Voluptuous* and said, 'Those are beautiful women. Those are real women. That's a sweet girl in that magazine. I like that she has a soft body.' And I look at myself in the same way. I guess I came to terms with how my body is shaped." The result: This secretary from Orange County, California, is now completely comfortable with herself and loves that you love looking at her. "All men are tit men," she said, laughing. "Aren't they?"





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In the tradition of *On Location Portugal* and *On Location Key Largo*, we present the next step in horny, big-tit entertainment. This super-natural boob spectacular stars Kerry Marie and Cassandra, incredible British newcomer Nicole Peters and Ines Cudna, the teen from Poland.





INES & CASSANDRA



INES & CASSANDRA



CASSANDRA



The plot: Kerry, Nicole and Ines travel to Spain for training at Cassandra's Big-Boob Modeling School. Cassandra, who's been plugged by many toys in every hole, is the right choice for the job of teaching her chesty charges how to be more exciting, more man-pleasing models. Kerry has never used toys in her life. Ines has barely shown pink. Nicole is a debutante in nude modeling. What will happen to these nubile nymphs in Cassandra's horny hands?



NICOLE PETERS



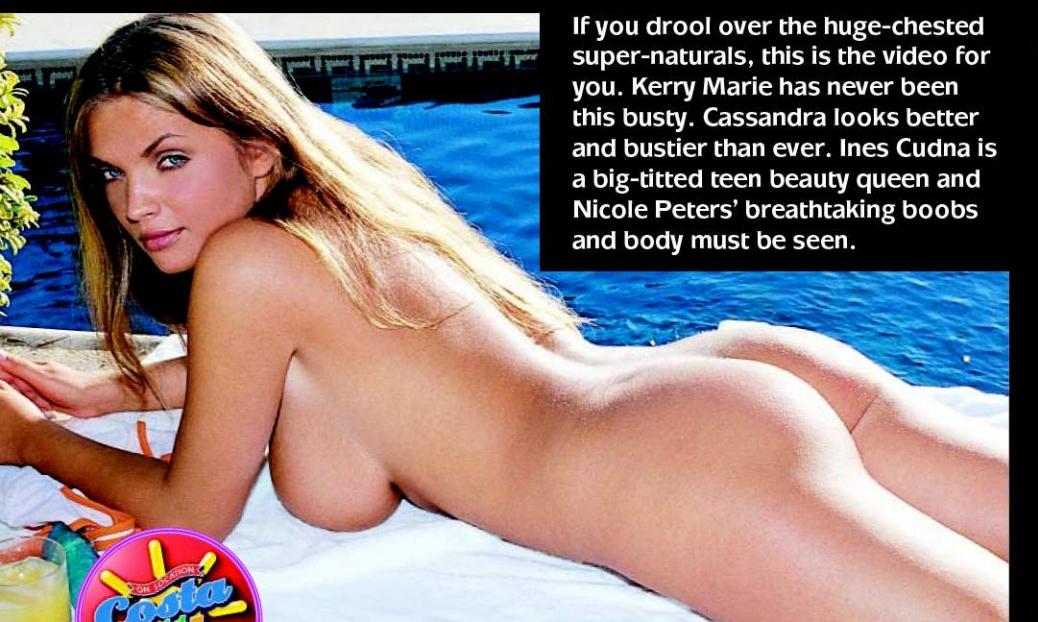
KERRY MARIE



INES CUDNA



CASSANDRA & KERRY



If you drool over the huge-chested super-naturals, this is the video for you. Kerry Marie has never been this busty. Cassandra looks better and bustier than ever. Ines Cudna is a big-titted teen beauty queen and Nicole Peters' breathtaking boobs and body must be seen.

KERRY MARIE



NICOLE PETERS



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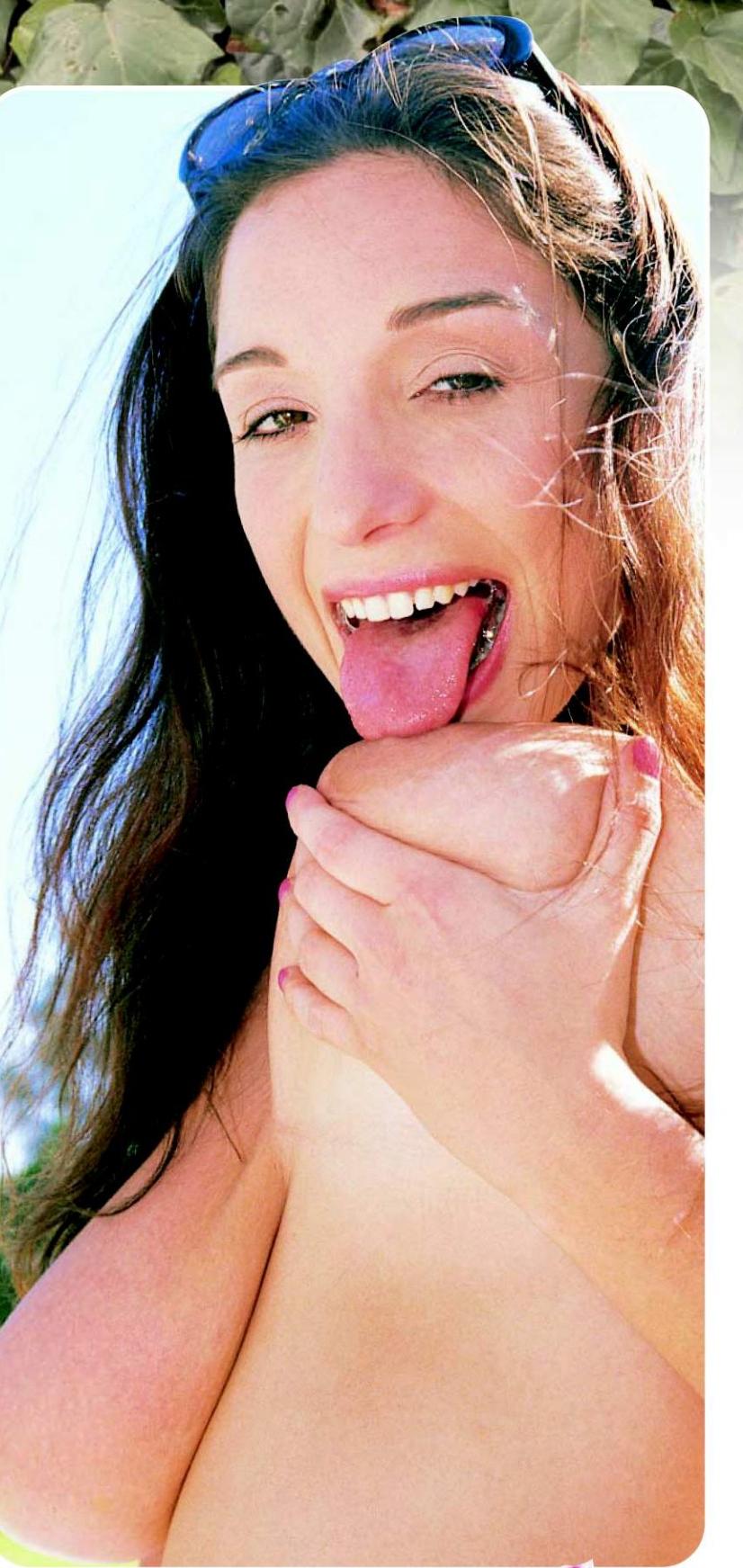
# MICHELLE

**38-26-36**

**BRA SIZE  
32F**

"I feel the best feature of my body is my legs," said sexy Michelle Bond from Liverpool, England, a slim 'n' stacked babe who debuted in the June '02 *Voluptuous*. "Guys say they like my boobs best. I guess they know better." Well, in this case, they do, although Michelle is truly the total package: face, tits, ass, legs...she's all good!





"I like being shagged from behind," said Michelle, a hotel receptionist by trade. Can't you imagine standing behind the counter and giving it to Michelle while she's checking-in a guest?. Her hobbies include reading and writing poetry, and although she's quiet, she's not shy. "I adore sex," she said.





How does the UK turn out so many big-breasted, ample-assed naturals? Is it the food? The water? "I don't know," she said, "but I do have lots of busty girlfriends. I'm not even the bustiest. I'm just the only one who wanted to show my boobs in a magazine." In other words, Michelle's the best friend.



# CASSANDRA

**40-25-36**

**BRA SIZE  
34FF**

Since this Slovenian and her 34FF-cup bust burst onto the *Voluptuous* scene in November of 2001, she's set herself apart as the queen of insertion. Ask her do something sexual, and she'll do it. Like in the video/DVD *SCORE Xtra #7*, in which Cassandra takes cock in all holes—including her ass—and ends up with cum on her tits and face.



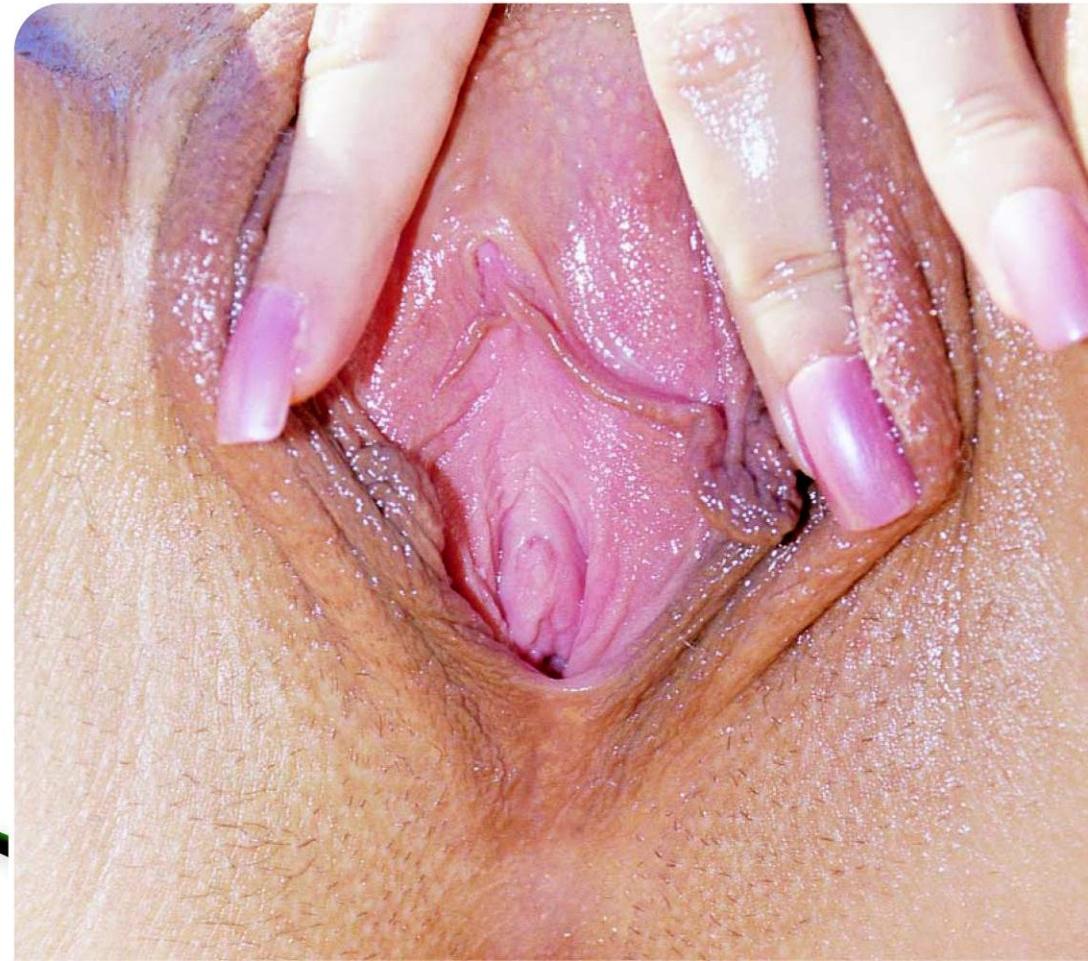
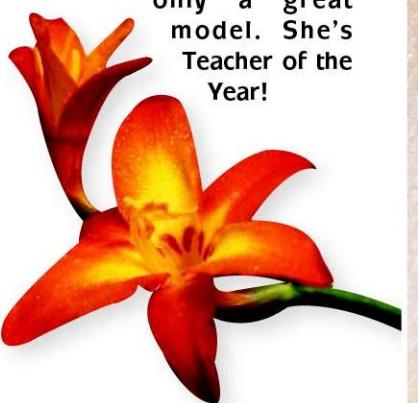


In SCORE Xtra #7 (available on page 73), Cassandra finds herself hot and horny in a sleazy hotel room. Wearing a pair of black boots and little else, Cassandra sucks cock. She squeezes her rockets together and enjoys a nice tit fuck. She sits on top of the cock and rides it hard, allowing her breasts to flop all over the place. Cassandra's happy. You're happy.





Her XXX adventures aside, Cassandra's greatest accomplishment might have been getting Ines Cudna, Nicole Peters and Kerry Marie to open up in the video/DVD *On Location Costa Del Sol* (available on page 78). The three girls were novices at pussy spreading and plugging until Cassandra got to them. Now Nicole's spreading, and Ines and Kerry love plugging themselves. Kerry and Ines even did girl-girl with Cassandra. That's why Cassandra's not only a great model. She's Teacher of the Year!



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